

Duplex World Conference program

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13 NOVEMBER

10.00 Keynote: The use of duplex steel in pulp and paper and process engineering. Dr Yassar Ghanimi, Andritz AG

10.30 Keynote: Building long-lasting infrastructure: the role of duplex stainless steel rebars in preventing corrosion. Daniel Cattin, Acciaierie Valbruna

11.00 - 11.30 Coffee break

11.30 - 12.30 Surface treatment

Moderator: Jacko Aerts, dsm-firmenich

- Passivation treatment of duplex stainless steels. Prof Dirk Engelberg, University of Manchester
- Surface hardening technology S³P for duplex stainless steel components used for challenging applications. Michael Wendel, Bodycote
- Electrolytical pickling process. Marco Zavattoni, Condoroil Stainless SRL

11.30 - 12.30 Sustainability

Moderator: Dr Iris Rommerskirchen, Rommerskirchen GmbH

- The essentiality of duplexes in renewable and circular oil refining. *Mark van den Broek, Fluor*
- Towards zero greenhouse gas emissions for duplex stainless steel. Clemens Prim, Outokumpu
- Complexity of the carbon footprint calculation using the example of Mannesmann Stainless Tubes. Tim Wallbaum, Mannesmann Stainless Tubes

12.30-14.00 Lunch

14.00 – 15.30 Marine corrosion & corrosion testing

Moderator: Dr Dirk Engelberg, University of Manchester

- Temperature limits for 25CR duplex stainless steel in natural and chlorinated seawater. *Roy Johnsen, Norwegian University of Science and Technology*
- A comparative analysis of the corrosion behaviour of the super duplex UNS S32750 and UNS S83071. Angela Philipp, Alleima
- Avoiding crevice corrosion on 22Cr RTJ flanges. Vincent Gregoire, Equinor ASA, Equinor ASA

14.00 - 15.30 Additive manufacturing and welding

Moderator: Rob Spelt, Spelt Engineering & Contracting

- Fabrication issues associated with butt-welded branch connections in thick-walled superduplex stainless steel piping. K Sotoudeh, TWI Ltd
- Development of microstructure and properties during additive manufacturing of duplex stainless steel. *Trond Arne Hassel, SINTEF Manufacturing AS*
- Mechanical and corrosion properties of friction welded super duplex SAF 2507 pipe. Ramadhan Gardi, University of Salahaddin, Iraq

15.30 – 16.00 Coffee break

16.00 - 17.30 INTERACTIVE WORKSHOP:

• Appropriate selection and successful uses of duplex stainless steels Hosted by Roger Francis, RF Materials & Joelle Greenwood, Consultant

This workshop will give a brief introduction to the properties of duplex stainless steels and how these can be utilised for a cost effective material selection compared with other alloys. The workshop will also discuss fabricating duplex stainless steels and how to avoid common pitfalls. Some examples will be given where duplex alloys have provided an economic long term option for specific applications, including **heat exchangers**. Some cases will also show what happens when the limits of use are exceeded.

16.00 – 17.30 Duplex applications

Moderator: Rodney Rice, Langley Alloys

- Duplex stainless steel for sluices, gates and flood protection. Daniel Svedberg, Outokumpu
- Selective use of lean duplex in the building and infrastructure sectors. Tim Collins, worldstainless
- Submersible pumps. Linn Cecilie Gjelseng, Framo
- Innovative use of duplex stainless steel in Indian infrastructure: case studies across industries. Devender Devgun, Jindal Stainless.

18.00 Networking dinner

The Networking Dinner at Hotel New York is a combined event for Heat Exchanger World and Duplex World. It's an opportunity to meet and discuss business and further develop your industry connections over delicious food and drinks in this iconic and historic venue dating from 1901.

14 NOVEMBER

10.00 – 11.00 Keynote: Duplex stainless steel, the cost-effective and long-lasting 'workhorse' for offshore and subsea applications. Atle Qvale, Principal Engineer, Subsea Design AS

11.00 - 11.30 Coffee break

11.30 - 13.00 Metallurgy and characterisation

Moderator: Kasra Sotoudeh, TWI

- Recovery behaviour during hot working of lean duplex. *Masatomo Kawa, Nippon Steel Stainless Steel Corporation*
- Detection of sigma phase in duplex stainless steelwith the use of the DL-EPR technique. Pietro Cetto, PhD Student, Politecnico di Milano
- The effect of small percentages of detrimental phases on the impact and corrosion properties of a super duplex. Raquel Rodríguez, Tubacex Innovación
- The influence of composition and microstructure on the HAZ toughness of lean duplex stainless steels. *Kayoung Choi, POSCO Stainless Research Group*

11.30 – 13.00 Manufacturing advancements of duplex stainless steel

Moderator: John Houben, ExxonMobil Research & Engineering

- Duplex stainless steel low finned heat exchanger tubing learnings. John Houben. ExxonMobil
- Stress relief annealing. Marina Melo Gontijo & Dr Yassar Ghanimi, Andritz AG
- An alternative to quarto plates: enhancing fabrication profitability with innovative thick duplex and super duplex coil offerings. *Patrick Toussaint, Aperam Stainless Europe*

13.00 – 14.00 Lunch

14.00 HEAT EXCHANGER WORLD ROOM 3 Supply chain & availability issues – a panel discussion

Moderator: Barinder Ghai



Join the discussion as our experts representing EPCs, end-user companies, fabricators, and manufacturers discuss issues they most commonly face affecting the supply chain. Topics covered include the availability of grades and product forms, supply bottlenecks, material restrictions, etc and how these can be alleviated. The discussion will also feature an extensive O&A with an audience.

- 1. Mohamed Ghafri, Petroleum Development Oman
- 2. Prabhu Bala, Precision Equipments
- 3. Mark van den Broek, Fluor

14.00 – 15.30 Material selection

Moderator: Dr Yassar Ghanimi, Andritz AG

- Case study on the failure of duplex stainless steel heat exchanger from thermal shock. Immad Ovais Rohela, Olaya Descon Industrial Co Ltd
- What is the maximum operating "time-temperature" for duplex stainless steel? *Jan Jonsson, Outokumpu*
- The safe use of duplex stainless steel weldments at elevated temperatures. Sten Wessman, Swerim AB
- Innovations in thin duplex 2205: precision fabrication and material excellence. *Florent Krajcarz, Aperam Stainless Europe*

15.30 - 16.30 Refreshments and closing

